

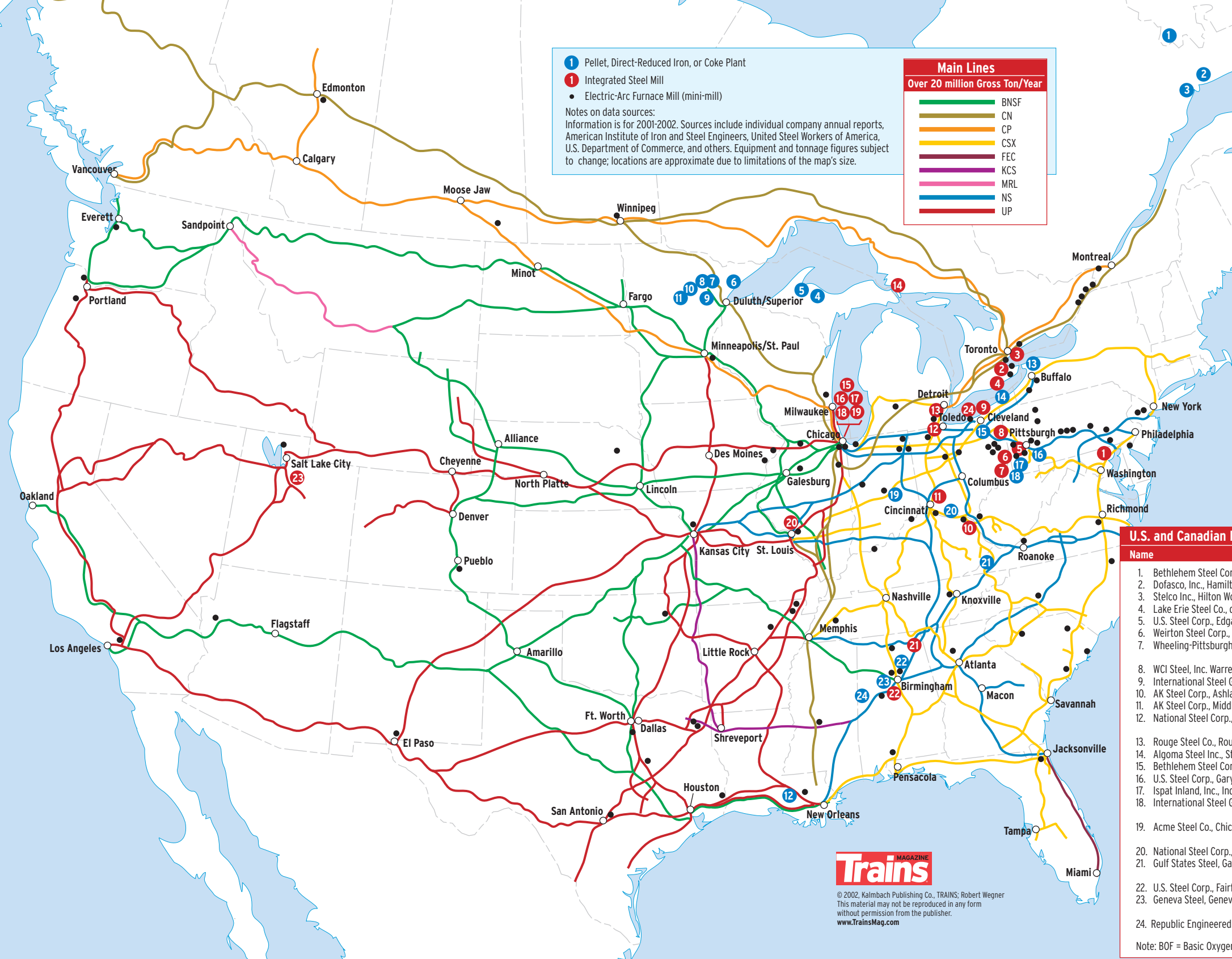
Steel in the U.S. and Canada, 2001

- 1 Pellet, Direct-Reduced Iron, or Coke Plant
- 1 Integrated Steel Mill
- Electric-Arc Furnace Mill (mini-mill)

Notes on data sources:
 Information is for 2001-2002. Sources include individual company annual reports, American Institute of Iron and Steel Engineers, United Steel Workers of America, U.S. Department of Commerce, and others. Equipment and tonnage figures subject to change; locations are approximate due to limitations of the map's size.

Main Lines
 Over 20 million Gross Ton/Year

- BNSF
- CN
- CP
- CSX
- FEC
- KCS
- MRL
- NS
- UP



U.S. and Canadian Taconite Pellet, Direct-Reduced Iron, and Coke Plants

Name	Location	Annual Capacity (million tons)	Category
1. Iron Ore Co. of Canada	Labrador City, Nfld.	15.0	pellets
2. Wabush Mines	Pointe-Noire, Que.	6.0	
3. Quebec Cartier Mining Co.	Port Cartier, Que.	8.2	
4. Empire Iron Mining Partnership	Palmer, Mich.	8.0	
5. Tilden Mining Co. LC	Ishpeming, Mich.	7.8	
6. Northshore Mining Co.	Silver Bay, Minn.	4.7	
7. Ispat Inland Mining Co.	Virginia, Minn.	2.8	
8. U.S. Steel Minntac	Mountain Iron, Mich.	16.2	
9. EVTAC Mining	Forbes, Minn.	5.4	
10. Hibbing Taconite Co.	Hibbing, Minn.	8.3	
11. National Steel Pellet Co.	Keewatin, Minn.	5.3	
12. American Iron Reduction	Convent, La.	1.5 (closed 10/01) -DRI	coke
13. Tonawanda Coke Corp.	Tonawanda, N.Y.	0.23	
14. Erie Coke Corp.	Erie, Pa.	0.20	
15. ISG, Warren Coke Plant	Warren, Ohio	0.50 (formerly LTV)	
16. Shenango, Inc.	Pittsburgh, Pa.	0.35	
17. U.S. Steel Corp., Clairton Works	Clairton, Pa.	4.70	
18. Koppers Industries, Inc.	Monessen, Pa.	0.94	
19. Citizens Gas & Coal Utility	Indianapolis, Ind.	0.60	
20. New Boston Coke Corp.	Portsmouth, Ohio	0.35	
21. Jewell Coal & Coke Co.	Vansant, Va.	0.75	
22. ABC Coke	Tarrant City, Ala.	0.60	
23. Sloss Industries Corp.	Birmingham, Ala.	0.37	
24. Empire Coke	Holt, Ala.	0.13	

U.S. and Canadian Integrated Steel Mills

Name	Location	Annual Capacity (million tons), Equipment, Notes
1. Bethlehem Steel Corp., Sparrows Point Div.	Sparrows Point, Md.	3.7 1 blast furnace, 2 BOFs (filed bankruptcy 10/15/01)
2. Dofasco, Inc., Hamilton Operation	Hamilton, Ont.	4.0 3 blast furnaces, 1 BOF, 1 EAF, 246 coke ovens
3. Stelco Inc., Hilton Works	Hamilton, Ont.	3.0 2 blast furnaces, 3 BOFs, 83 coke ovens
4. Lake Erie Steel Co., division of Stelco, Inc.	Nanticoke, Ont.	2.3 1 blast furnace, 2 BOFs, 45 coke ovens
5. U.S. Steel Corp., Edgar Thomson Plant	Braddock, Pa.	2.8 2 blast furnaces, 2 BOFs
6. Weirton Steel Corp., Weirton Plant	Weirton, W. Va.	3.0 2 blast furnaces, 2 BOFs
7. Wheeling-Pittsburgh Steel Corp., Steubenville Plant	Steubenville, Ohio	2.4 2 blast furnaces, 2 BOFs, 224 coke ovens (filed bankruptcy 11/16/00)
8. WCI Steel, Inc. Warren Plant	Warren, Ohio	1.5 1 blast furnace, 2 BOFs
9. International Steel Group, Cleveland Works	Cleveland, Ohio	3.0 2 blast furnaces, 4 BOFs (formerly LTV Steel)
10. AK Steel Corp., Ashland Works	Ashland, Ky.	2.1 1 blast furnace, 2BOFs, 146 coke ovens
11. AK Steel Corp., Middletown Works	Middletown, Ohio	2.3 1 blast furnace, 2 BOFs, 76 coke ovens
12. National Steel Corp., Great Lakes Operations	Ecorse, Mich.	3.5 3 blast furnaces, 2 BOFs, 85 coke ovens (filed bankruptcy 03/06/02)
13. Rouge Steel Co., Rouge Plant	Dearborn, Mich.	3.3 2 blast furnaces, 2 BOFs
14. Algoma Steel Inc., Steelworks Division	Sault Ste. Marie, Ont.	2.5 1 blast furnace, 2 BOFs, 177 coke ovens
15. Bethlehem Steel Corp., Burns Harbor Div.	Burns Harbor, Ind.	5.0 2 blast furnaces, 3 BOFs, 164 coke ovens
16. U.S. Steel Corp., Gary Works	Gary, Ind.	7.7 4 blast furnaces, 6 BOFs, 268 coke ovens
17. Ispat Inland, Inc., Indiana Harbor Works	East Chicago, Ind.	5.8 3 blast furnaces, 4 BOFs
18. International Steel Group, Indiana Harbor Works	East Chicago, Ind.	3.7 2 blast furnaces, 2 BOFs, 60 coke ovens (formerly LTV Steel)
19. Acme Steel Co., Chicago and Riverdale Plants	Riverdale, Ill.	1.2 2 blast furnaces, 2 BOFs, 100 coke ovens (ceased operations 10/25/01)
20. National Steel Corp., Granite City Division	Granite City, Ill.	2.5 2 blast furnaces, 2 BOFs, 90 coke ovens
21. Gulf States Steel, Gadsden Plant	Gadsden, Ala.	1.1 1 blast furnace, 2 BOFs, 130 coke ovens (ceased operations 08/21/00)
22. U.S. Steel Corp., Fairfield Works	Fairfield, Ala.	2.3 1 blast furnace, 3 BOFs
23. Geneva Steel, Geneva Works	Vineyard, Utah	2.5 3 blast furnaces, 2 BOFs, 197 coke ovens (ceased operations 11/14/01)
24. Republic Engineered Prod./U.S. Steel Lorain Tubular	Lorain, Ohio	n/a 2 blast furnaces (1 in service)

Note: BOF = Basic Oxygen Furnace, EAF = Electric Arc Furnace, DRI = Direct-Reduced Iron